

**H-S PRECISION®**



**H-S PRECISION®**

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**ENGINEERED, DESIGNED & MANUFACTURED IN THE USA**





**TOM HOUGHTON, SR. (1942 – 2014)**  
– A FATHER, AN INNOVATOR

# PASSION. INNOVATION. HARD WORK.

These words describe Tom Houghton’s life. It is no surprise that these attributes and a love for shooting led him to found H-S Precision in 1978. Customers always seek out quality, and that’s exactly what the small rifle barrel company founded itself on – quality. Precision ammunition test barrels were the company’s first step towards becoming an OEM supplier to the shooting sports industry. With the company on solid ground, Tom turned his attention back to shooting, and optimized accuracy.

Building an accurate rifle barrel is only half the battle in making an extremely accurate rifle. Tom’s background as a research chemist and his knowledge of composites technology helped him create H-S Precision’s Pro-Series® line of composite rifle stocks. The integral aluminum bedding block built into the stock has been one of the biggest factors in improving accuracy in rifles – and it was Tom Houghton’s innovation and creativity that made it happen.

Our company and the Houghton family are proud to celebrate all that Tom meant as a visionary in the shooting industry, as a leader, a husband, and a father. We will miss him, but his values and his dreams live on in every H-S Precision Pro-Series® product we build.

*-Dedicated to  
Tom Houghton, Sr.*



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# PRECISION DEFINED

► **EVERY H-S PRECISION RIFLE IS A SUM OF ITS PERFECT PARTS.** In combination, these features yield a strong, reliable, and accurate shooting platform worthy of the H-S Precision name. Every rifle carries our 1/2 M.O.A. accuracy guarantee for 30 caliber or smaller and our 1 M.O.A. accuracy guarantee for anything over 30 caliber.

SPL, 6.5X284 NORMA, 26" FLUTED, 13 1/2 LOP, SAND, 7.5 LBS



## SAFETY

Three position safety for fire, safe, and bolt lock. Red dot provides visual cocking indication.



## BOLT FACE

Semi-cone design featuring oversized internal claw extractor.



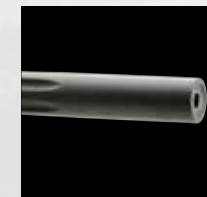
## BOLT RELEASE

Located on the tang for convenience. Allows bolt removal without having to pull the trigger.



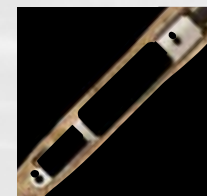
## CROWN

11-Degree recessed for uniform protection and improved accuracy.



## BARREL

Stainless Steel cut-rifled barrel.



## BEDDING BLOCK

The foundation of the barreled action, CNC machined to the exact dimensions of the action.



## STOCK

Hand-laminated synthetic, featuring Kevlar®, Fiberglass, Carbon Fiber, and a full-length aluminum bedding block.



## TRIGGER

Fully adjustable from 2 1/2 – 5 lbs. We engineered our trigger to be free from creep or drag.



## MAG LATCH

Skeletonized design for positive engagement and easy removal, even with gloves on.

## ► H-S RIFLE SPECIFICATIONS

- PRO-SERIES® STAINLESS STEEL ACTION, LONG OR SHORT, RH OR LH
- SCOPE BASE MOUNTING HOLES TAPPED FOR 8-40
- PRO-SERIES® FLOOR METAL WITH DETACHABLE MAGAZINE
- MAGAZINE CAPACITY BASED ON CALIBER
- PRO-SERIES® MATCH GRADE STAINLESS STEEL CUT-RIFLED BARREL
- CHOICE OF BARREL LENGTH, FLUTED OR NON-FLUTED
- OPTIONAL MUZZLE BRAKE ON CERTAIN CALIBERS
- PRO-SERIES® STOCK WITH ALUMINUM BEDDING BLOCK SYSTEM
- CHOICE OF STOCK DEPENDANT ON RIFLE MODEL
- CHOICE OF STANDARD COLORS
- OPTIONAL NON-STANDARD COLORS AND CAMO
- BLACK TEFLON® AND MULTIPLE CERAKOTE™ COLORS
- AVAILABLE IN ALMOST ANY CALIBER
- TEST TARGET AND LOAD DATA PROVIDED
- MILLIONS OF POSSIBLE CONFIGURATIONS...



# HUNTING RIFLES



We engineer, design, and manufacture every component of our hunting rifles. Tell us what you want for your next “once in a lifetime” hunt and we will build it specifically for you.

Shown: PLR™ 300 WIN MAG

## SPR

CLASSIC STYLING	TEFLON®-COATED STAINLESS	ALL-WEATHER
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Each classic-styled SPR™ rifle is as unique as its owner. To tame the harshest hunting conditions, the stainless steel barrel and action are Teflon® coated. To further enhance accuracy in any weather, the Pro-Series® stock with an integral aluminum bedding block provides a solid mating surface for the barreled action.



30-06, 24" NON-FLUTED, 13 ½" LOP, OLIVE / BLACK, 7.5 LBS

270 WIN, 26" NON-FLUTED, 13 ½" LOP, SAND, 7.7 LBS

## SPL

ALL-AROUND VERSATILITY	LIGHTWEIGHT STOCK	MAGNUM SPORTER BARREL
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Removing weight to produce a lightweight rifle shouldn't reduce accuracy. H-S Precision® has reduced the weight of the SPL™ without compromising the performance you expect. Long and short action options are available, as well as recoil suppression, a feature not offered by most competitors.



6.5X284 NORMA, 26" FLUTED, 13 ½" LOP, SAND, 7.5 LBS

6MMXC, 24" FLUTED, 13 ½" LOP, URBAN CAMO, 7.1 LBS

300 RUM, 26" FLUTED + BRAKE, 14" LOP, TAN/BLACK, 7.4 LBS



# PHR

BIG / DANGEROUS GAME

MERCURY RECOIL REDUCER

AFRICAN CONTOUR BARREL

The PHR™ is the ideal rifle for hunting large and dangerous game. This rifle features extras like a built-in mercury recoil reducer and cheek piece that help minimize even the heaviest recoiling calibers like the 458 Lott. The use of 8-40 scope base screws improves optic stability. The detachable magazine allows for quicker reloading. For larger head size cartridges, the magazine extends slightly below the stock line to allow the shooter 3+1 capacity. Enhanced with an aluminum bedding block, weather extremes have a minimal effect on accuracy. For close-quarters hunting, the rifle is available with iron sights on the stainless steel, cut-rifled barrel.



# PHL

ULTIMATE LIGHTWEIGHT HUNTING RIFLE

COMPACT DESIGN

5.7-5.9 LBS

The PHL™ is designed to deliver maximum performance for the serious hunter in the most rugged conditions. While lightweight, every component that makes our full line of rifles capable of the highest accuracy has been retained. This includes our composite stock with an aluminum bedding block, adjustable trigger, and our cut-rifled stainless steel barrel. Other manufacturers may build a lighter weight rifle, but the 1/2" MOA accuracy guarantee of the PHL™ is unmatched. With the magnum power available in today's short action cartridges, this rifle is a hunter's dream. (Available in short action calibers only.)



# PLR

LONG-RANGE HUNTING

VERTICAL-GRIP STOCK

MAGNUM BARREL CONTOUR

The PLR™ incorporates the tested design of the H-S Precision Pro Series® stainless steel action and cut-rifled match grade stainless steel barrel. The stock is specifically configured for prone-position shooting including a vertical grip and ambidextrous palm swell. The magnum contoured barrel is the perfect contour to provide stability on long range targets, yet light enough to carry in the steepest terrain. It's the perfect long range hunting rifle.





# VAR

VARMINT RIFLE

FLUTED HEAVY BARREL

BEAVER-TAIL STOCK

The VAR™ is the ultimate rifle for hunting small game, yet it boasts outstanding versatility as an all-purpose hunting rifle. Every stainless steel barrel is cut-rifled to industry minimum dimensions and the customer's requested twist rate. This provides the maximum barrel life and greatest accuracy of any varmint rifle on the market. Every barrel is fluted to reduce harmonic vibrations, promote surface cooling, reduce weight, and enhance balance. For hunters that like to shoot from the prone position, we offer a side-port muzzle-brake (H-brake) that significantly decreases recoil and minimizes the dust signature.

6MM CREEDMORE, 24" FLUTED + BRAKE, 13 ½" LOP, DESERT CAMO, 8.6 LBS



220 SWIFT, 26" FLUTED, 13 ½" LOP, WOODLAND CAMO, SINGLE SHOT, 8.8 LBS



204 RUGER, 24" FLUTED, GREEN CERAKOTE, 13 ½" LOP, GRASSLAND CAMO, 8.6 LBS



# VP

VARMINT PISTOL

SINGLE-SHOT STAINLESS STEEL ACTION

15" BARREL

Pistols started the Pro-Series® line of rifles. The Varmint Pistol features a 15" stainless steel barrel and center-grip stock. Our proprietary trigger mechanism is linked to the sear with a 6061-T6 anodized aluminum linkage. The VP features our single-shot stainless steel pistol action that accepts Remington Model 7 mounts. The VP adds a new challenge to varmint hunting.

7MM-08, 15" FLUTED, WOODLAND CAMO, 5.5 LBS



# BCR

BENCH READY

COMPETITION PROVEN

SINGLE-SHOT ACTION

H-S Precision® proudly and excitedly returns to its roots with the introduction of the BCR™. This rifle is ready for competition right out of the box. It features a single-shot action, competition trigger, and an aluminum trigger guard. Additionally, this unique rifle is ideal for a long day at the bench shooting varmints.

6MM BR, 26" FLUTED + H-BRAKE, GREEN CERAKOTE, 13" LOP, GREEN/TAN CAMO





# TAKE-DOWN RIFLES



***A perfect companion for the traveling hunter, our Take-Down series is designed to be disassembled and reassembled while still maintaining accuracy and reliability.***

U.S. Patent number 5,020,260. The H-S Precision's Take-Down rifle system is the most technically-advanced shooting system we have ever created. The key to accuracy and repeatability is our patented interrupted thread design. With the same guaranteed accuracy as our legendary fixed rifles and a repeatability of 1 MOA or better after being taken apart and reassembled, the Take-Down rifle can be personalized

to fit any shooter's needs and is a perfect option for the traveling hunter. The Take-Down rifle is a complete shooting system, available in calibers from .204 Ruger up to .458 Lott, all on one action. Disassembled, the rifle will fit into a suitcase-sized hard case. On your next hunting trip, carry a Take-Down in your favorite caliber and leave your worries behind.

## THE SYSTEM

TAKE-DOWN / READY-TO-FIRE IN UNDER 10 SECONDS

Our Take-Down rifle is the most versatile and accurate system on the market. Now there is no need to carry multiple rifles for hunting plains game and dangerous game. The ability to change barrels extremely quickly in the field without any tools makes this a must-have system for the traveling sportsman. The rifle can be packed with multiple barrels inside a hard case that looks similar to a photographers travel case.



The two barrel set shown in the Take-Down travel case. (300 Win Mag and 375 H&H)

## PTD

PRO-HUNTER TAKE-DOWN RIFLE

MATTE BLACK TEFLON®-COATED STAINLESS STEEL

The ultimate Take-Down rifle from H-S Precision® utilizes our Pro-Series® stainless steel action in your choice of long or short action calibers. Repeatable accuracy comes from the perfect combination of our patented interrupted thread design, Pro-Series® match-grade fluted stainless steel magnum contoured barrel, and Pro-Series® synthetic stock with full-length bedding block.



416 RIGBY, 24" FLUTED, 13 1/2" LOP, GRASSLAND CAMO, 9.4 LBS



# VTD

VARMINT TAKE-DOWN RIFLE

MATTE BLACK TEFLON®-COATED STAINLESS STEEL

Similar to our PTD™, the VTD™ is the ultimate Take-Down rifle configured for varmint hunting. It utilizes our Pro-Series® stainless steel action in your choice of long or short action calibers. Repeatable accuracy comes from the perfect combination of our patented interrupted thread design, Pro-Series® match-grade stainless steel fluted barrel, and Pro-Series® stock.

7MM STW, 26" FLUTED + BRAKE, 13 ½" LOP, BLACK, 9.7 LBS



# TTD

TACTICAL TAKE-DOWN RIFLE

MATTE BLACK TEFLON®-COATED STAINLESS STEEL

Most tactical situations happen in close quarters. The TTD provides a unique solution for any tactical situation with the ability to assemble the rifle in seconds, it can be put into action anywhere.

308 WIN, 24" FLUTED + BRAKE, ADJ LOP, BLACK, 12.1 LBS



## ► TAKE-DOWN RIFLE SPECIFICATIONS

- PRO-SERIES® STAINLESS STEEL ACTION, LONG OR SHORT
- PRO-SERIES® FLOOR METAL WITH DETACHABLE MAGAZINE
- MAGAZINE CAPACITY BASED ON CALIBER
- PRO-SERIES® MATCH-GRADE STAINLESS STEEL CUT-RIFLED BARREL
- CHOICE OF BARREL LENGTH, FLUTED OR NON-FLUTED
- OPTIONAL MUZZLE BRAKE ON CERTAIN CALIBERS
- PATENTED LOCKUP / ADJUSTMENT SYSTEM ALLOWS INTERCHANGING BARRELS
- MULTIPLE CALIBERS AVAILABLE IN ADDITIONAL BARRELS
- SOME CALIBERS MAY REQUIRE NEW BOLTS
- PRO-SERIES® SYNTHETIC STOCK W/ ALUMINUM BEDDING BLOCK
- CHOICE OF STANDARD COLORS
- NON-STANDARD COLORS AND CAMO ARE OPTIONAL
- METAL FINISH - BLACK TEFLON®
- AVAILABLE IN ALMOST ANY CALIBER
- TEST TARGET AND LOAD DATA PROVIDED
- RIFLE WEIGHTS MAY VARY DUE TO BARREL LENGTH, CALIBER AND ACCESSORIES



DEAN CAPUANO, SWAROVSKI OPTIK  
PLR 300 WIN MAG



ANNIE  
SPL 243 WIN



GARY TURNER  
TALLEY MANUFACTURING  
PLR 300 WIN MAG

## ► YOUR SUCCESS IS OUR GOAL

As hunters and shooters ourselves, we enjoy nothing more than sharing in the success with our customers. The memories made afield will truly last a lifetime.



DUSTIN BOMLEY  
INTEGRITY HUNTING  
CONSULTANTS  
PLR 6.5X284 NORMA



JOHN BURRELL, HIGH  
ADVENTURE COMPANY  
SPL 6.5 CREEDMOOR



# TACTICAL RIFLES



*H-S Precision rifles are built one at a time, to your exacting specifications. The result is a perfect, tailor-made tactical rifle platform capable of delivering the perfect shot when it matters most.*

Shown: HTR® 308 WIN

## HTR

HEAVY TACTICAL RIFLE

ADJUSTABLE LENGTH OF PULL & CHEEK-PIECE

The flagship rifle of our tactical line utilizes the best features of any tactical rifle on the market. It has also beaten serious competition to win some of the most coveted contracts over the past ten years. The HTR™ is a precision instrument in the hands of a tactical marksman, capable of pinpoint accuracy with law enforcement factory ammunition. It is used by the FBI, BATF and IDF as their precision long-range weapon of choice. It is the best tactical rifle on the market today — and H-S Precision® has the contracts to prove it.



308 WIN, 24" FLUTED, ADJ LOP, OLIVE/BLACK CAMO, 11.0 LBS



308 WIN, 20" FLUTED, ADJ LOP, FOLDING STOCK, TACTICAL BOLT HANDLE, BLACK 12.0 LBS



338 LAPUA, 26" FLUTED + H-BRAKE, ADJ LOP, URBAN CAMO, 12.1 LBS



# STR

SHORT TACTICAL RIFLE

COMPACT DESIGN

SHORT ACTION

The STR™ offers tactical shooters a compact package with high maneuverability. It is available in short action only, featuring a 20" barrel and fully adjustable stock. The second-generation detachable magazine system provides users with quick reloading and the secure lock of front and rear magazine catches. The recessed 11° target crown provides superior protection against muzzle damage, while the cut-rifled barrel provides extended life versus button rifled or hammer forged barrels.

308 WIN, 20" FLUTED, ADJ LOP & CHEEK PIECE, WINTER CAMO, 8.9 LBS



# RDR

RAPID DEPLOYMENT RIFLE

LIGHTWEIGHT & COMPACT

FIXED STOCK CONFIGURATION

The RDR™ is quick to respond to any tactical situation. The rifle features a short fore-end stock designed specifically for the 20" length varmint contoured barrel. Every part in the rifle is engineered for minimal maintenance with either a rust-proof or dry-film lubricated surface.

6.5X 47 LAPUA, 20" FLUTED, 13 1/2" LOP, OLIVE/BLACK, 8.1 LBS



# RDT

RAPID DEPLOYMENT RIFLE

LIGHTWEIGHT & COMPACT

ADJUSTABLE THUMB-HOLE STOCK

The RDT™ (right-hand only) gives shooters a fully-adjustable thumb-hole stock with the option of a 20" or 24" barrel. Whichever model you choose, these rifles perform in every situation.

223 REM, 20" FLUTED, ADJ LOP, BLACK, 9.8 LBS



## ► TACTICAL RIFLE SPECIFICATIONS

- PRO-SERIES® STAINLESS STEEL ACTION, LONG OR SHORT, RH OR LH
- SCOPE BASE MOUNTING HOLES TAPPED FOR 8-40
- PRO-SERIES® FLOOR METAL WITH DETACHABLE MAGAZINE
- MAGAZINE CAPACITY BASED ON CALIBER
- PRO-SERIES® MATCH-GRADE STAINLESS STEEL CUT-RIFLED BARREL
- CHOICE OF BARREL LENGTH, FLUTED OR NON-FLUTED
- OPTIONAL MUZZLE BRAKE
- PRO-SERIES® SYNTHETIC STOCK WITH FULL LENGTH ALUMINUM BEDDING

- BLOCK.
- CHOICE OF STANDARD COLORS
- NON-STANDARD COLORS AND CAMO ARE OPTIONAL
- METAL FINISH - MATTE BLACK TEFLON®
- AVAILABLE IN ANY ALMOST ANY CALIBER
- TEST TARGET AND LOAD DATA PROVIDED
- RIFLE WEIGHTS MAY VARY DUE TO BARREL LENGTH, CALIBER AND ACCESSORIES

TEFLON® IS A REGISTERED TRADEMARK OF E.I. DUPONT DE NEMOURS AND COMPANY

## ► ACCURACY

H-S Precision has one of the best accuracy guarantees in the industry. We not only guarantee it, we prove it with a test target and load data provided with every rifle.





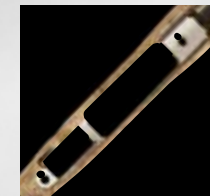
# H-S PRECISION STOCKS

► **READY OUT-OF-THE-BOX** with a perfect fit and ultra-stiff interface to your rifle's action. Fuel your trigger confidence with the astounding precision and strength of H-S Precision® stocks.



## PISTOL GRIP REINFORCEMENT

The aluminum shaft adds stiffness and strength to an area that is notoriously weak on traditional rifle stocks.



## FULL-LENGTH BLOCK

Full-length aluminum bedding block is CNC machined to the exact dimensions of the action it will be used with, ensuring a perfect drop-in fit every time.



## FIBERGLASS, KEVLAR® & CARBON FIBER

Used in combination, these materials yield a strong, rigid stock, for a perfect fit and allow us to offer a lifetime warranty on every stock.



PST025 BLACK / TAN



## ADJUSTABLE LOP

Available length of pull adjustment allows micro-adjustable LOP for perfect shooter-rifle fit.



## ADJUSTABLE CHEEK-PIECE

Available adjustable cheek-piece allows positive cheek weld to stock and perfect alignment of scope to shooter's eye.

## ► H-S PRECISION STOCK SPECIFICATIONS

- WOVEN KEVLAR® CLOTH
- WOVEN FIBERGLASS CLOTH
- UNIDIRECTIONAL CARBON FIBER
- EPOXY-BASED GEL COAT AND LAMINATING RESIN
- REACTION INJECTION MOLDED (MACHINE MIXED) POLYURETHANE FOAM
- PROPRIETARY CNC MACHINED ALUMINUM BEDDING BLOCK, DESIGNED BY H-S PRECISION®
- PROPRIETARY SLING SWIVEL STUDS
- NON-REFLECTIVE, NON-SLIP FINISH
- ULTRA-MAG RECOIL PAD INCLUDED (OTHER OPTIONS AVAILABLE)
- WEIGHT - 2.25 POUNDS, SPORTER AND VARMINT STYLES; 3.5 - 5 POUNDS, TACTICAL STYLE
- CHOICE OF STANDARD COLORS
- CAMOUFLAGE OR SPECIALTY COLORS AVAILABLE FOR AN ADDITIONAL CHARGE

ALL H-S PRECISION® PRO-SERIES® STOCKS ARE COVERED BY A LIMITED LIFETIME WARRANTY TO THE ORIGINAL PURCHASER. A COPY OF THIS WARRANTY IS INCLUDED WITH EACH STOCK.



# SPORTER

CARBON FIBER, FIBERGLASS, KEVLAR®

HAND-FINISHED



## BLACK / GREY

PSS001, PSS003, PSS009, PSS010, PSS016  
PSS059, PSS071, PSS072, PSS073, PSS076  
PSS103, PSS104, PSS108



## TAN / BLACK, THUMB-HOLE

PSS046, PSS120



## BROWN / BLACK

PSS045, PSS094



## BLACK / RED

PSS127



## NEW

## OLIVE / BLACK

PSS138, PSS139



## BLACK / TAN CAMO

PSS134, PSS135



## BLACK / RED

PSS050  
(SHOWN WITH OPTIONAL STUD)



## GRANITE

PSS021, PSS092  
(SHOWN WITH OPTIONAL STUD)



## BLACK / PINK

PSS033



## OLIVE / BLACK

PSS056



# VARMINT

CARBON FIBER, FIBERGLASS, KEVLAR

HAND-FINISHED



**TRI-COLOR DESERT CAMO**  
PSV002, PSV069, PSV004



**BLACK / OLIVE**  
PSV029  
(SHOWN WITH OPTIONAL STUD)



**GREEN CAMO**  
PSV102, PSV106, PSV118  
PSV119, PSV121



**URBAN CAMO**  
PSV057



**SPRUCE / BLACK**  
PSV126



**NEW**  
**GREEN / TAN CAMO**  
PSV140



**PINK CAMO**  
PSV042

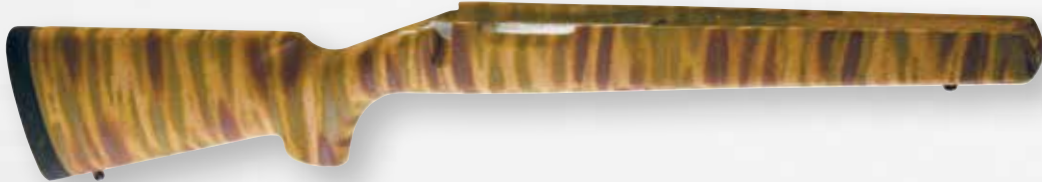


**BLACK / TAN CAMO**  
PSV060



**BLACK / RED**  
PSV128, PSS131, PSS132





**GRASSLAND CAMO**  
PSV063, PSV091



**GREY / BLACK**  
PSV070, PSV091



**TRI-COLOR DESERT CAMO**  
PSV079, PSV080



**BLACK / SPRUCE**  
PSV096, PSV107

# TACTICAL

CARBON FIBER, FIBERGLASS, KEVLAR

HAND-FINISHED



**BLACK / GREY**  
PST007, PST013, PST093



**BLACK**  
PST008, PST012, PST014, PST087



**BLACK / TAN**  
PST025, PST026, PST038, PST052  
PST054, PST095, PST133, PST136, PST137





**BLACK / TAN**  
PST035, PST036



**WINTER CAMO**  
PST084



**SAND**  
PST062, PST064, PST067



**BLACK / OLIVE**  
PST081, PST086



**PINK CAMO**  
PST082



**BLACK**  
PST006, PST011, PST024



**BLACK**  
PST117, PST122, PST124



**GREEN / TAN CAMO**  
PST083



**OLIVE / BLACK**  
PST053, PST055



**URBAN CAMO**  
PST101, PST114, PST129





# COMPETITION

CARBON FIBER, FIBERGLASS, KEVLAR HAND-FINISHED



**BLACK / WHITE**  
PSC027



**GRASSLAND CAMO**  
PSC023



**BLACK/RED**  
PSC043

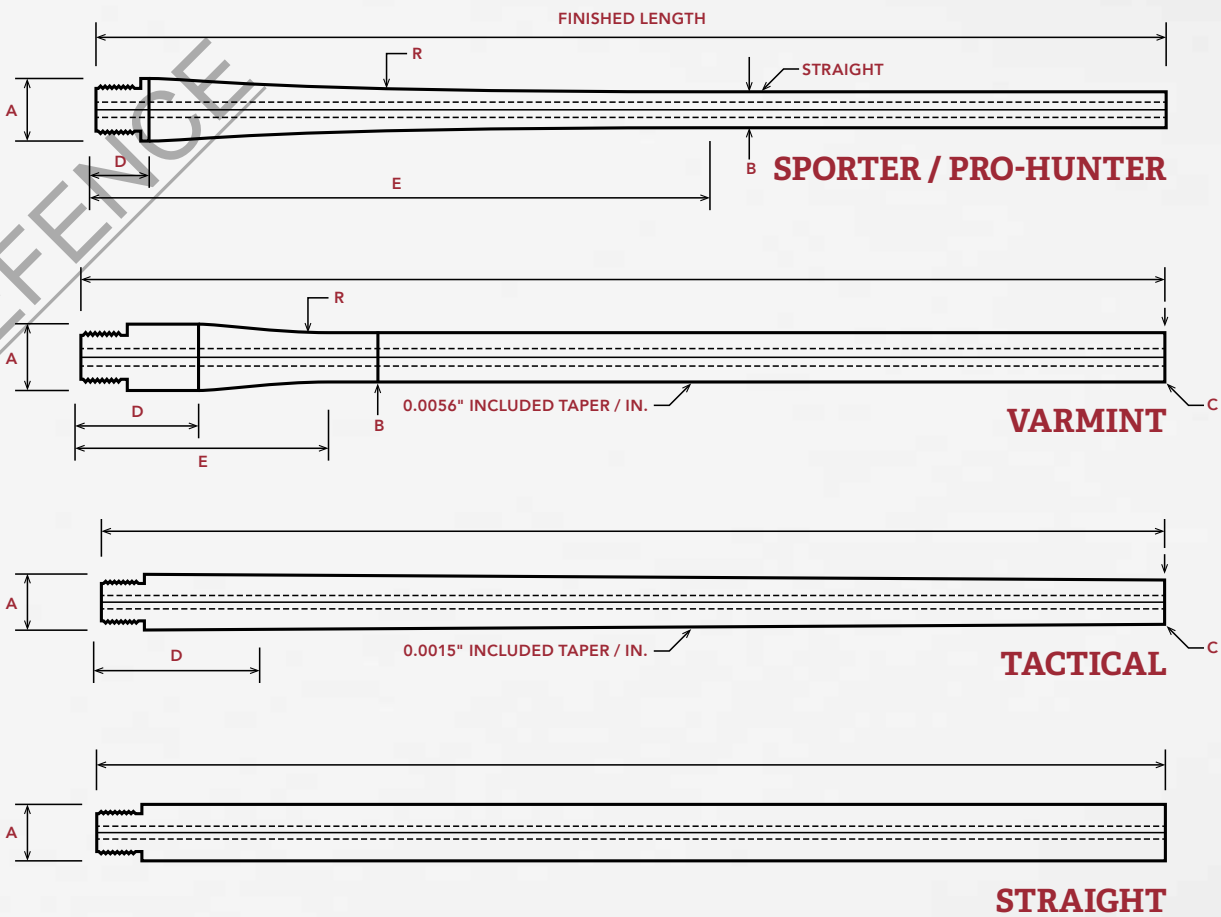


**SAND**  
PSC028

# BARREL BLANKS

CUSTOM PRECISION BARRELS

Our barrels feature our proprietary cut-rifling to optimize accuracy and longevity. We offer various bore diameters, contours, and twist rates as well as fluted or non-fluted blanks.



TYPE	CONTOUR	A	B	C	D	E	R	LENGTHS
(SA) LIGHT SPORTER	1	1.215	0.675	–	1.124	11.59	70.875	20 TO 26
(LA) HEAVY SPORTER	2	1.215	0.675	–	1.698	17.291	70.875	20 TO 26
PRO HUNTER	3	1.215	0.750	–	1.001	18.822	70.875	20 TO 28
VARMINT	4	1.215	0.940	0.831 @ 24"	2.293	4.678	8.0	20 TO 28
TACTICAL	5	1.215	–	0.900 @ 24"	3.12	–	–	20 TO 30
STRAIGHT	6	1.200	–	–	–	–	–	20 TO 30



# FLOOR METAL & MAGAZINES



More than simply a convenient way to carry ammunition, a quality magazine is an integral part of the function of any precision rifle. H-S Precision® magazines, provide superior protection for projectiles and allow for flawless feeding of cartridges. They are designed to be a direct drop-in replacement for any Remington 700 hinged floor plate.

## MAGAZINE CAPACITY IS BASED ON CALIBER

- › Low Capacity (3–4 rounds)
- › Medium Capacity (4–5 rounds)
- › High Capacity (6–10 rounds)



**PRO-SERIES® FLOOR METAL**  
SHORT ACTION



**PRO-SERIES® FLOOR METAL**  
LONG ACTION



**AP302 / AP307 ASSEMBLY**  
SHORT ACTION, HIGH CAPACITY



**AP304 / AP309 ASSEMBLY**  
LONG ACTION, HIGH CAPACITY



**AP301 / AP306 ASSEMBLY**  
SHORT ACTION, MED CAPACITY



**AP303 / AP308 ASSEMBLY**  
LONG ACTION, LOW CAPACITY



**AP303 / AP308 ASSEMBLY**  
LONG ACTION, LOW CAPACITY



**AP300 / AP305 ASSEMBLY**  
SHORT ACTION, LOW CAPACITY



**AP300 / AP305 ASSEMBLY**  
SHORT ACTION, LOW CAPACITY



**AP300 / AP305 ASSEMBLY**  
SHORT ACTION, LOW CAPACITY



# THE MAKING OF ACCURACY

► **ACCURACY** is the most important aspect of any rifle. Building accuracy into every rifle is a form of art and craftsmanship that we take very seriously. So serious that we engineer, design, and manufacture every single component of our Pro-Series® rifles. Most companies piece rifles together using components from other manufacturers, then label it as their own. At H-S Precision®, we start with the raw materials and machine every component ourselves. The result of this approach is unmatched in the industry and we never have to rely on someone to supply us with a part that might not meet our precision standards.

PLR, 338 LAPUA, 26" FLUTED+BRAKE, 13 1/2" LOP, GREY/BLACK, 8.2 LBS



## STOCK

H-S Precision® stocks are manufactured using molds we machine in house to our exact specifications.



## ACTION

Our actions are machined in from solid blocks of steel. Every component of the action is made right here in our factory in South Dakota, ensuring that we will have perfect fit and interface from bolt, to action, to barrel.



## BARREL

Our barrels are machined from one solid piece of 416R stainless steel. Our proprietary cut-rifling process creates the most accurate barrels on the market.



## BEDDING

Our stocks are bedded, not using epoxy and wood, but using a proprietary CNC machined aluminum bedding block and fiberglass composite. This ensures a perfect match up with the rifle's action and stable repeatable accuracy.



## BARREL CROWN

The crown of a rifle barrel allows a clean exit from the bore. H-S Precision® barrels are precision crowned on a CNC lathe with an 11° target recess to protect the barrel and enhance accuracy.



ERICA, HTR 6MMXC,  
NON-FLUTED, H-BRAKE